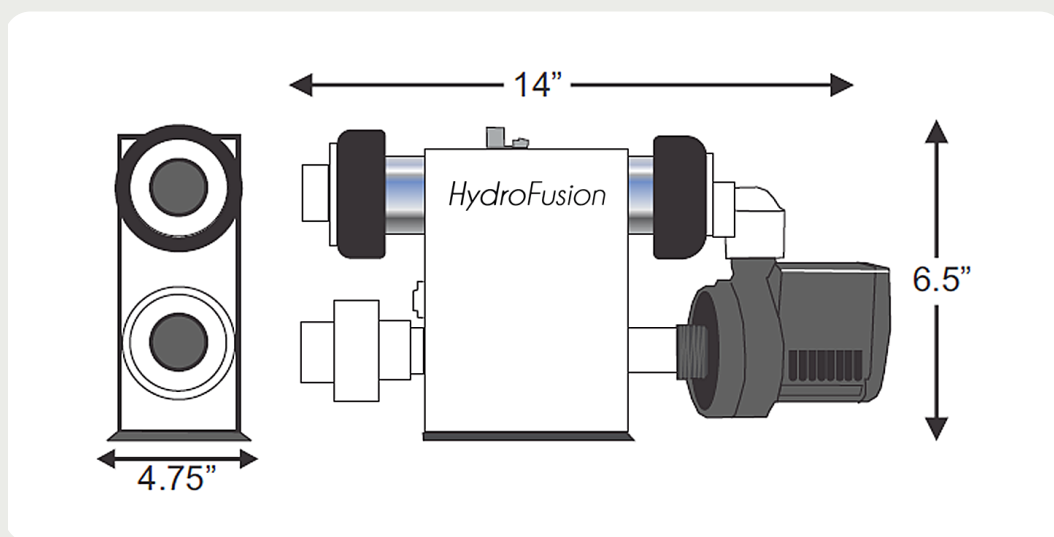


Hydro Fusion

— INSTALLATION GUIDE —



SYSTEM DIMENSIONS: 14"W x 6.5"H x 4.75"D

ITEMS INCLUDED

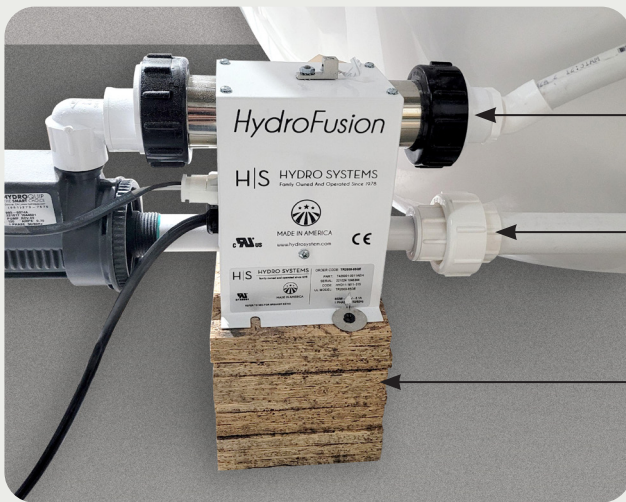
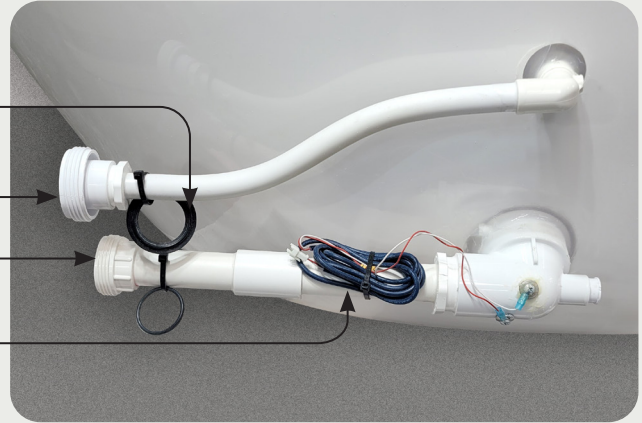
1. Hydro Fusion
2. Pipes
3. ACC-50 Control Box
4. Low Water Protection (if equipped)

HYDRO FUSION OPTIONS

- **650 watts 120v:** Can be shared with the same circuit.
- **1500 watts 120v:** Requires a 120v dedicated 15amp GFCI receptacle circuit.
- **Towers:** A 24" to 26" tower can be used to cover the Hydro Fusion to give it a clean look. To remote locate, the Hydro Fusion should be no more than 3 feet away from the center of the tub. Place the intake and the return jet in the opposite side of the overflow.

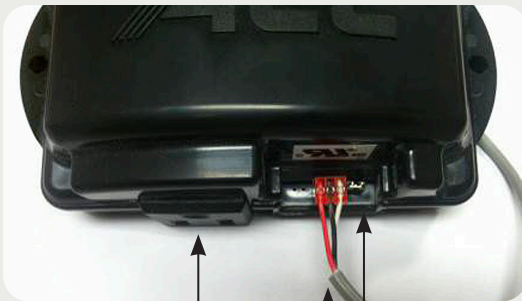
PLUMBING

1. **Remove gaskets** from PVC pipe for shipping purposes.
 2. **Install flat gasket** on top of return jet
 3. **Install O-ring** on intake pipe
- Low water protection** if equipped, or option has been purchased.



HYDRO FUSION

4. **Place blocks** to position Hydro Fusion to the correct height we supply. Hydro Fusion must NOT hang from the pipes.
5. **Hand tighten both unions** once Hydro Fusion is aligned to the PVC pipes with the blocks supplied.
6. **Connect the power plug** to the Control Box, and plug ACC-50 to the wall receptacle.



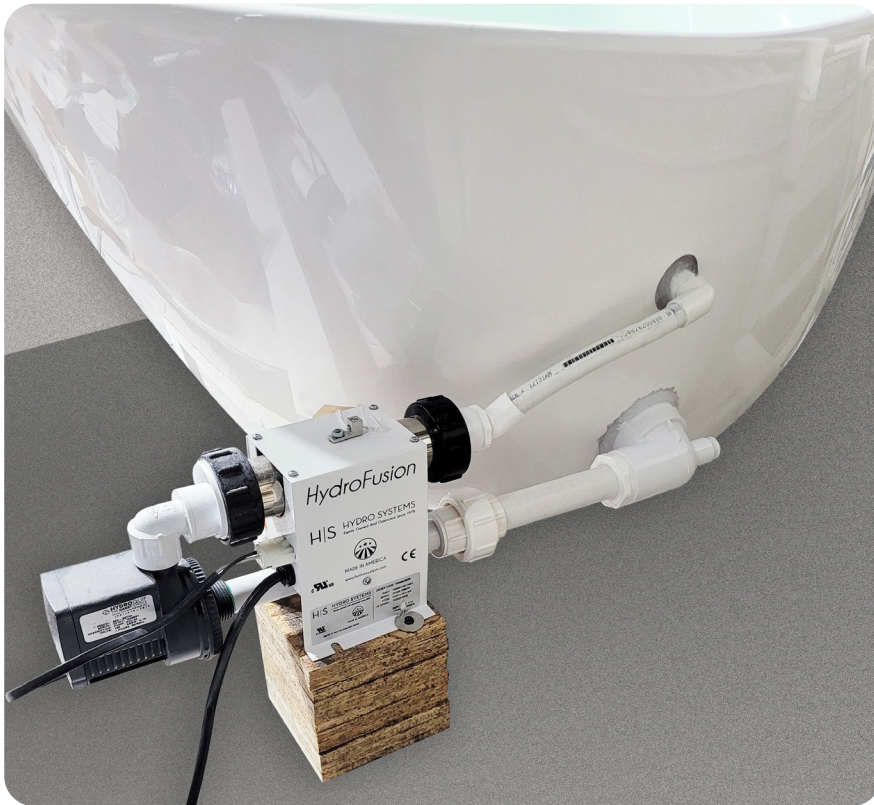
CONTROL BOX

Hydro Fusion connection into ACC-50 Control Box.

Keypad connection. Make sure the red cable is to the left of the box.

Low water protection connection, if ordered as an option. Make sure that on the last 2 pins on the right the jumper is in place for operation.





HYDRO FUSION SYSTEM SETUP



INSIDE OF TUB

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H|S
HYDRO SYSTEMS